



WAY OIL

PERFORMANCE PLUS® Way Oils are designed to increase the life of machine tools by providing proprietary anti-rust and friction additives for superior protection. They are approved for use in General Motors, Ford, and Chrysler and are ideal for use in planers, grinders, horizontal boring machines, shapers, jig borers and milling machines.

The foundation of Performance Plus Oils are Safety-Kleen's hydro-treated, high VI base oils.

For more than 30 years, Safety-Kleen oil products have performed without fail in the most severe operating conditions.

TYPICAL PROPERTIES

PERFORMANCE PLUS®	ISO GRADE	32	68	220
Kinematic Viscosity cSt @ 40°C		32.8	69.6	230.1
	cSt @ 100°C	5.8	9.4	20.1
Viscosity Index		117	113	100
Specific Gravity 15.6°C (60°F)		0.859	0.868	0.883
Color		L 1.5	L 2.5	L 3.5
Flash Point, °C		216	236	242
Pour Point, °C		-33	-27	-12
Demulsibility D1401		Pass	Pass	Pass
Demulsibility D2711	Free water, mL	83.5	-	83.0
	Water in oil, %	0.08	-	Trace
	Emulsion, mL	0	-	0
Rust Characteristics D 665B		Pass	Pass	Pass
TAN		0.28	0.28	0.28
Copper Corrosion		1B	1B	1B
Precipitation Number		< 0.05	< 0.05	< 0.05
Timken OK Load		35	65	60

Note: Values shown above are representative of current production and may vary within modest ranges.

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